



ОРГАНИЗАТОР
ORGANISER

СООРГАНИЗАТОР
CO-ORGANIZER:



REGULATIONS

about holding the **Championship “Russian Welding Cup “Weldex”**

within the framework of the 23rd exhibition “WELDEX 2024” (Moscow, Crocus Expo IEC, 8-11.10.2024)

1. TERMS AND DEFINITIONS

For the purpose of these Regulations, the following definitions and concepts are used:

1.1. National Welding Championship “Russian Welding Cup “Weldex” is an annual professional competition in the welding industry, open to participants from Russia, other EAEU and CIS countries, allowing to determine the best of the best in the presented nominations, which is held as part of the Weldex Exhibition on the terms described in this Regulation.

1.2. The exhibition is the 23rd International Exhibition of Welding Materials, Equipment and Technologies Weldex, taking place from October 8 to 11, 2024 at the Crocus Expo International Exhibition Center (143402, Moscow region, Krasnogorsk, Mezhdunarodnaya str., no. 16, 18, 20).

1.3. Organizer - Limited Liability Company "IT Expo International", a legal entity established and operating in accordance with the legislation of the Russian Federation, OGRN 1187746748694, INN 7708333955, legal address: 107140, Moscow, st. Verkhnyaya Krasnoselskaya, 3 building 2, room I.

1.4. Co-organizers -

self-governing non-profit public association interregional public organization for promoting the development of science and technology “Moscow Interindustry Alliance of Chief Welders” (“MMAFS”), established and operating in accordance with the legislation of the Russian Federation, OGRN: 1097799010143, INN: 7743089040; legal address: 144001, Moscow region, Elektrostal, st. Trudovaya 19, 126;

Limited Liability Company "ELSVAR Firm" (ELSVAR Firm LLC, a legal entity established and operating in accordance with the legislation of the Russian Federation, OGRN 1035010650333, INN 5053011196, legal address: 144001, Moscow region, Elektrostal, Stroitelny lane, 5, building 2, room 26.1.5. Participant – a company that has submitted an application to participate in the Championship in accordance with the requirements defined by these Regulations.

1.6. Nominee – a participant of the Championship from among the Applicants, approved by the organizers.

1.7. Winner – Nominee recognized as the best in the relevant Championship category.

1.8. The jury is a composition of specialists formed to assess the skills of those participating in the Championship from representatives of leading certification centers of Russia, representatives of the Russian

Scientific and Technical Welding Society, representatives of leading manufacturing companies of welding equipment and welding materials with the participation of chief welders of the enterprises that sent participants.

1.9. Championship website - internet page <https://weldex.ru/ru/konkursy/championship-prof/> on which these Regulations, the schedule of the Championship and other information related to the Championship are presented.

2. GENERAL PROVISIONS

2.1. The purpose of the Championship is to increase the prestige of the welding profession, to identify and encourage welding specialists with outstanding professional knowledge and skills, as well as to identify the best training practices and teaching methods, including encouraging young welders with outstanding professional knowledge and skills.

2.2. The Championship is held in accordance with the requirements of the current legislation of the Russian Federation and these Regulations.

2.3. The Organizer has the right to make changes to these Regulations at its own discretion, subject to publication of the amended version of the Regulations on the Prize's website.

2.4. The Championship is not a lottery in the sense of the interpretation of the Federal Law of November 11, 2003 No. 138-FZ "On Lotteries"; it is not an incentive event in the sense of Art. 9 of the Federal Law of March 13, 2006 No. 38-FZ "On advertising", gambling, betting or other similar risk-based activities;

2.5. Participation in the Championship is FREE.

3. CHAMPIONSHIP CATEGORIES

3.1. The championship is held in two categories:

3.1.1. in the "Professional Welder" category, welders from Russia, the EAEU countries, the CIS and other countries friendly to the Russian Federation, working at enterprises of any form of ownership in any industry (industry, educational institutions, construction, utilities, etc.), take part. having a valid welding profession certificate;

3.1.2. In the "Welding student" category, students of colleges, technical schools, vocational schools, and higher educational institutions who are studying to become welders or welding engineers (mechanical or mechanical engineers) take part.

3.2. The condition for participation in the Championship is the Participant's unconditional agreement with these Regulations.

3.3. The decision on admission to participation in the Championship is made by the Organizer at its own discretion, taking into account the assessment of the Participant's compliance and the information provided by him with the requirements set out in clause 3.1 of these Regulations. The Organizer notifies the Participant about admission or non-admission to participate in the Championship by sending a notification to the email address specified in the application form.

4. CHAMPIONSHIP NOMINATIONS

4.1. The championship is held in both categories in the following nominations:

4.1.1. Manual electric arc welding (MMA);

4.1.2. Manual argon arc welding with a non-consumable electrode in a protective gas environment (TIG);

4.1.3. Semi-automatic welding with consumable wire in shielding gases (MIG/MAG).

4.2. One contestant is allowed to participate in no more than one nomination.

4.3. The organizer has the right to change and/or supplement the list of Championship nominations.

5. APPLICATION PROCEDURE

5.1. Enterprises and organizations interested in the participation of their representatives in the Championship **no later than September 25, 2024**. send an application for participation to the Organizing Committee indicating the full name, participants, categories and nominations in which they will participate, made on the letterhead of the educational organization and signed by its head in the form of Appendix No. 1. 5.2. Applications must be sent in one of the following ways:

5.2.1. by email: elsvar93@mail.ru, indicating "Welding Championship 2024" as the subject of the letter and the category in which the enterprise or organization is declared;

5.2.2. by mail to the address: Russia, 144001, Elektrostal, Stroitelny Lane, building 5, building 2, room. 26, LLC "Firm "ELSVAR", "Organizing Committee of the Welding Championship 2024" with a mark on the envelope of the category in which the enterprise or organization is declared.

5.3. Applicants for participation in the Championship are identified at enterprises and organizations in any of the following ways:

5.3.1. based on the results of welding skills competitions in enterprises, educational institutions, associations or industries (if such competitions are held);

5.3.2. based on the results of high-quality work of welders in production on the representation of the services of chief welders, chief mechanics or chief engineers of enterprises.

5.4. The number of participants from each enterprise is no more than one person for each nomination (i.e. no more than 3 people).

5.5. The time limit limits the possible number of participants in each nomination to no more than 20 people, i.e. In total, no more than 60 participants in all three categories can be admitted to the competition.

5.6. The decision to refuse participation on this basis in a particular nomination is the prerogative of the Organizing Committee of the Prize and is not subject to challenge.

5.7. Contact numbers for inquiries: tel/fax +7(496)575-30-60; (496)577-43-82, mobile. tel. +7 (903)979-42-77

5.8. The organizers reserve the right to refuse registration to those participants who sent applications for participation and participant profiles at a later date than those who did so earlier in the event that the maximum total number of registered participants is exceeded. In this case, the Competition Organizers must notify by email those organizations that are denied participation.

6. ORDER OF THE CHAMPIONSHIP

6.1. For free, simplified and expedited access to the venue of the Championship events, all nominees, as well as persons accompanying them, must obtain an electronic ticket in advance on the exhibition website www.weldex.ru in any convenient way indicated on the website.

6.2. Arriving nominees are registered at the Crocus Expo IEC in pavilion No. 1, hall No. 4 at the "Weldex Russian Welding Cup" stand. Registration" no later than 10:30 am **on October 8, 2024**.

6.3. The competition is held on October 8 and 9, 2024. from 10:30 to 16:00 hours.

6.4. Nominees are registered at the venue of the Championship, where they confirm the data specified in the application form (it is important to present the original or a copy of a valid welder's license and an electrical safety certification certificate).

6.5. Nominees are given a safety briefing, with registration in a journal, the order of completion of the competition work is established, and the time for the theoretical interview is determined.

6.6. Each Nominee participates in two mandatory stages:

6.6.1. stage No. 1 (mandatory): testing theoretical professional knowledge using test cards;

6.6.2. stage No. 2 (mandatory): Performing welding tests.

Welded samples:

- For manual arc welding with coated electrodes (MMA) – welding of a non-rotating, vertically located joint of two pieces of carbon steel pipe (d=158 x 4 mm L= 150 mm) with 30° chamfers with a bluntness of 1.5±0.5 mm; Welding is carried out using Russian-made electrodes (for all, either OK 46.00 or UONI 13/55);

- For semi-automatic arc welding with consumable wire in protective gases (MIG/MAG) – welding of a fixed, vertically located joint of two pieces of carbon steel pipe (d=158 x 4 mm L= 150 mm) with chamfers of 30° with a bluntness of 1.5 ±0.5 mm; Welding is carried out using welding wire SV08G2S (f = 1.2 mm) and a protective gas mixture Argon = 80% + CO2 = 20%;

- For manual arc welding with a non-consumable electrode in an inert gas environment (TIG) - welding a fixed, vertically located joint of two pieces of stainless steel pipe (d=102 x 2 mm L= 150 mm) without chamfers. Welding is carried out using: a tungsten electrode with a diameter of 2.0 mm; protective gas Argon; with a device for internal blowing of the joint with protective gas.

6.7. Based on the results of the competitions, the jury selects one winner for each nomination.

6.8. The Championship organizers provide everything necessary: welding equipment, welding samples, welder's protective clothing (suit, mask, gloves, local exhaust), metal brush, welder's hammer, welding electrodes, filler wire and tungsten electrodes. But Championship participants can use their own protective clothing that meets professional standards. The logo of an enterprise or educational institution and other information about the enterprise can be placed on clothing.

6.9. Organizations sending to the Championship pay the costs of the contestants' stay in Moscow (travel, food, accommodation, etc.).

7. AWARDING THE WINNERS

7.1. All Championship nominees receive a commemorative certificate (diploma) of the competition participant.

7.2. Summing up the results of the competition and honoring the winners is held in the conference hall (Pavilion No. 1, Hall No. 4) on **October 10, 2024** from 16:00 to 17:30.

7.3. The winners of the competition in each of the three nominations (MMA, MIG/MAG, TIG) of each category are awarded a cup and diploma, as well as valuable gifts.

7.4. If force majeure circumstances occur during the duration of the Championship that make it impossible to perform the actions specified in clauses 6.7 of these Regulations, the Organizer has the right to change the timing and/or format of the Championship or terminate it, of which Applicants are notified by email to the addresses specified by them when filling out the Application Form. In the latter case, the Winners are not determined.