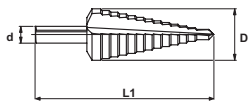


# 325 HSS STEP DRILLS



## EXECUTION

- CBN profile ground
- Right-hand cutting
- High-performance high-speed steel
- Laser marking
- Two cutters

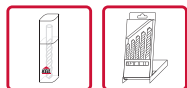
## FOR USE IN



## APPLICATION

- For drilling large holes in thin material and reboring existing holes
- Steel sheet and stainless steel from 0.1 to 2 mm thick
- Non-ferrous metals from 0.1 to 5 mm thick
- Plastic up to 10 mm thick

## PACKAGING



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### Comments

- Up to No. 2 individual packaging with round hole
- From No. 3 individual packaging with Euro hole



No	D ø mm	Flute Profile	L1 mm	d ø mm	Box Icon	EAN 4016707...	Part No.
1	4,0 - 12,0	1	80	6,0	1	150012	325 040 120
2	4,0 - 20,0	2	67	8,0	1	150029	325 040 200
3	6,0 - 30,0	2	98	10,0	1	150036	325 060 300
4	9,0 - 36,0	3	80	12,0	1	150043	325 090 360
5	7,0 - 32,5		96	6,0	1	150005	325 070 325

## HSS STEP DRILL

- Straight flute
- Cylindrical drilling

### For electricians:

- Spiral shaped flute for electricians for the use of cable screw connections according to latest European standard DIN EN 60423
- Applicable for thread and core holes into service cabinets with max. 5,5 mm wall depth

### HSS step drills for electricians Drilling region for cable screw connections

	M	d ø mm	d ø mm	d ø mm	d ø mm	d ø mm	Flute Profile
Cable connection		M 12x1,5	M 16x1,5	M 20x1,5	M 25x1,5	M 32x1,5	
Thread core hole	ø 7	10,5	14,5	18,5	23,5	30,5	6mm
Through-hole	ø 7	12,5	16,5	20,5	25,5	32,5	3mm