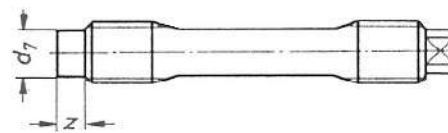
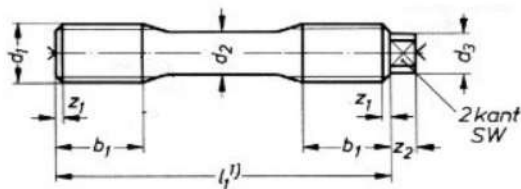


DIN 2510

FORM L
FORM K
FORM KU
FORM Z
FORM ZU



FORM KU / ZU

d1	M12	M16	M20	M24	M27	M30	M33	M36	M39	M42	M45	M48	M52	M56	
d2	8,5	12	15	18	20,5	23	25,5	27,5	30,5	32,5	35,5	37,5	41	44	
d3	8	12	14	14	18	18	25	25	28	28	32	32	36	40	
d7	8	12	13	16	18	21	24	26	30	32	34	37	40	45	
FORM L	20	23	28	32	35	39	42	45	48	52	55	58	62	—	
FORM K / KU	b1	13	16	20	24	27	30	33	36	39	42	45	48	52	56
FORM Z / ZU		27	31	36	42	47	50	53	57	60	64	66	70	74	79
r	10	10	10	16	16	16	16	20	20	20	20	20	20	25	
SW	7	10	11	11	13	13	22	22	24	24	27	27	30	32	
z1 max	1,75	2	2,5	3	3	3,5	3,5	4	4	4,5	4,5	5	5	5,5	
z2	4	5	6	6	6	6	9	9	10	10	11	11	12	13	
FORM KU	z	11	14	16	17	19	19	21	23	23	24	25	26	26	28
FORM ZU		7	8	9	8	10	12	14	14	14	15	15	19	18	19

d1	M64	M72x6	M80x6	M90x6	M100x6	M110x6	M120x6	M125x8	M140x8	M150x8	M160x8	M170x8	M180x8	
d2	51	58,5	66	75	84	92,5	102	106	118	127	136	145	154	
d3	42	50	50	50	50	50	50	50	65	65	65	65	65	
d7	52	56	63	74	86	97	105	—	—	—	—	—	—	
FORM L	—	—	—	—	—	—	—	—	—	—	—	—	—	
FORM K / KU	b1	64	72	80	90	100	110	120	125	140	150	160	170	180
FORM Z / ZU		88	95	103	112	122	132	142	—	—	—	—	—	—
r	25	25	25	25	25	25	32	32	32	32	32	32	32	
SW	36	41	41	41	41	41	41	41	55	55	55	55	55	
z1 max	6	6	6	6	6	6	6	8	8	8	8	8	8	
z2	14	15	15	15	15	15	15	15	18	18	18	18	18	
FORM KU	z	28	28	28	28	28	30	—	—	—	—	—	—	
FORM ZU		20	20	19	20	19	19	20	—	—	—	—	—	