

186 HSS WOOD TWIST DRILL BIT



DRIVE



D Ø mm	L2 mm	L1 mm	d Ø mm		EAN 4016707	 12345
4,0	43	75	4,0	20	027017	186 000 040
5,0	52	86	5,0	20	027024	186 000 050
6,0	57	93	6,0	20	027031	186 000 060
7,0	69	109	7,0	20	027048	186 000 070
8,0	75	117	8,0	20	027055	186 000 080
10,0	87	133	10,0	20	027079	186 000 100
12,0	96	151	8,0	10	027093	186 000 120

EXECUTION

- High-performance high-speed steel
- Milled flute
- 2 guiding phases bevels for better drill hole guidance
- Large groove for optimal chip flow
- Self cutting centre tip

FOR USE IN



- Especially suitable for furniture making
- Recommended speed of 1400 to 3500 rpm, depending on material and hole diameter

HSS WOOD TWIST DRILL BIT

The two self guiding chamfers allow splinter-proof entry and exit drillings. In contrary to the present type of drill bits no underlay is necessary anymore due to the new tip geometry.



APPLICATION

- In all rotary and percussion drilling machines as well as CNC machines
- In machines for mechanical processing
- Only for rotary use
- Exact, accurately centered and splinter free drilling in coated panel materials, chipboards, MDF-fiber boards as well as plastic and all kinds of soft and hard woods.

PACKAGING



Comments

- Other dimensions on request

187 WOOD TWIST DRILL BIT KEILBIT



DRIVE



EXECUTION

- Profile-ground
- Made of CV-alloyed silver steel
- Ground carbide tip
- With carvers
- Short, cylindrical
- 1/4" bit drive DIN 3126 - C 6.3

FOR USE IN



APPLICATION

- In all rotary and percussion drilling machines
- In machines for mechanical processing
- Only for rotary use
- In all drilling machines, cordless screw drivers and bit holders with 1/4" drill shank
- SDS-plus locating shank for Bits and KEILBIT [37]
- Quick bit holder for bits and KEILBIT [72]

PACKAGING



D ø mm	L1 mm	SW mm		EAN 4016707...	12345
3,0	40	6,35	20	028014	187 000 030
4,0	40	6,35	20	028021	187 000 040
5,0	50	6,35	20	028038	187 000 050
6,0	60	6,35	20	028045	187 000 060
8,0	70	6,35	20	028052	187 000 080
10,0	80	6,35	20	028069	187 000 100

WOOD TWIST DRILL BIT KEILBIT

- Modern cordless screw drivers are extremely efficient and can also be used for drilling without any problems. The KEILBIT was particularly developed for quick direct application in these machines.
- Machine changing is not necessary anymore.
- For drilling other materials we offer various types of KEILBIT.