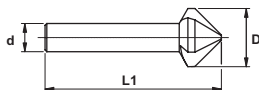




327 HSS COUNTERSINK 90° DIN 335 C



DRIVE



D Ø mm	L1 mm	d Ø mm	M		EAN 4016707...	 12345
6,30	45	5,0	3	1	150142	327 000 063
8,30	50	6,0	4	1	150159	327 000 083
10,40	50	6,0	5	1	150166	327 000 104
12,40	56	8,0	6	1	150173	327 000 124
16,50	60	10,0	8	1	150180	327 000 165
20,50	63	10,0	10	1	150197	327 000 205
25,00	67	10,0	12	1	150203	327 000 250

EXECUTION

- DIN 335 C, with cylindrical shank
- 3 cutting edges
- CBN profile ground
- Radial and axial relief
- Right-hand cutting
- Diametral tolerance h8

FOR USE IN

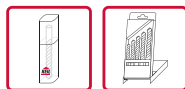


- Deburring and drilling of uniformly circular counter sink holes with a smooth surface
- Suitable for almost all materials
- The best results are obtained at low speeds and a high feedrate

APPLICATION

- In all rotary and percussion drilling machines
- In machines for mechanical processing
- Only for rotary use

PACKAGING



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Comments

- Up to Ø 20,5 mm individual packaging with round hole
- From Ø 25,0 mm individual packaging with Euro hole