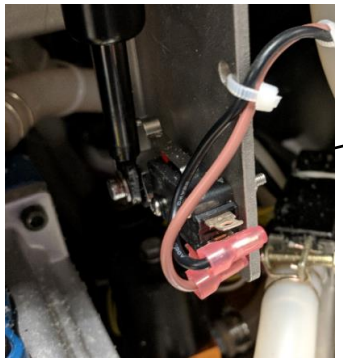
Wiring Diagram & Pneumatic Diagram – XV04 Commercial Vacuum Sealer – 230V – Series B

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Push Button Switch

Circuit Breaker





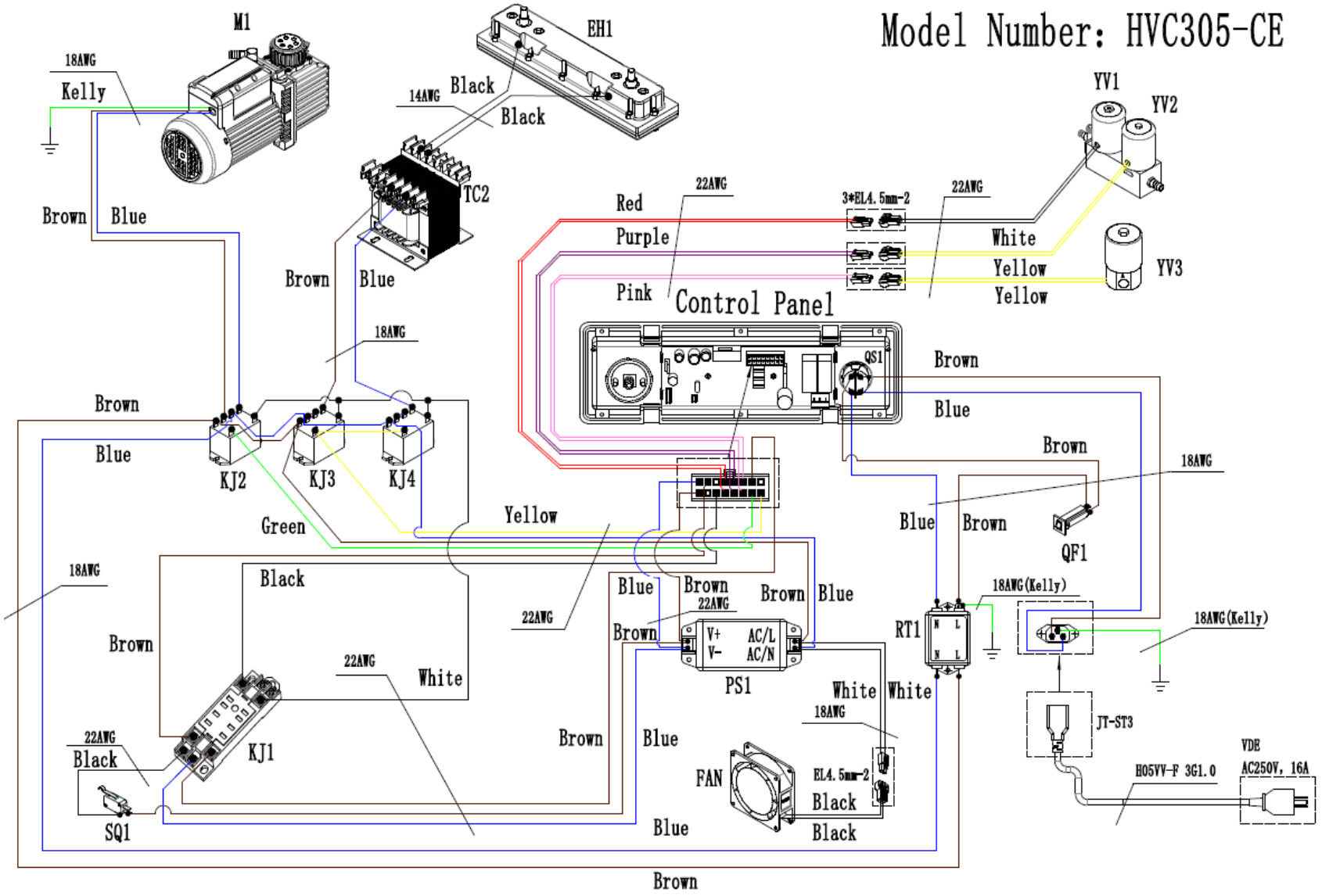
QS1 = Push Button Switch (on panel)
QF1 = Circuit Breaker
PS1 = Power Supply 230Vac to 24Vdc
SQ1 = Start Switch (presence switch for lid)
KJ1 = Start Relay
KJ2 = Relay to Compressor Motor
KJ3/4 = Relay to Heater
TC2 = Transformer for Heater
YV1 = Seal Valve
YV2 -= Intake Valve
YV3 = Soft Bleed Valve (optional)

CON1

AC1	AC2
24-	24+
IN1	IN2
OUT1	24+
OUT2	24+
OUT3	24+
OUT4	24+
OUT5	24+

Wiring Diagram & Pneumatic Diagram – XV04 Commercial Vacuum Sealer – 230V – Series B

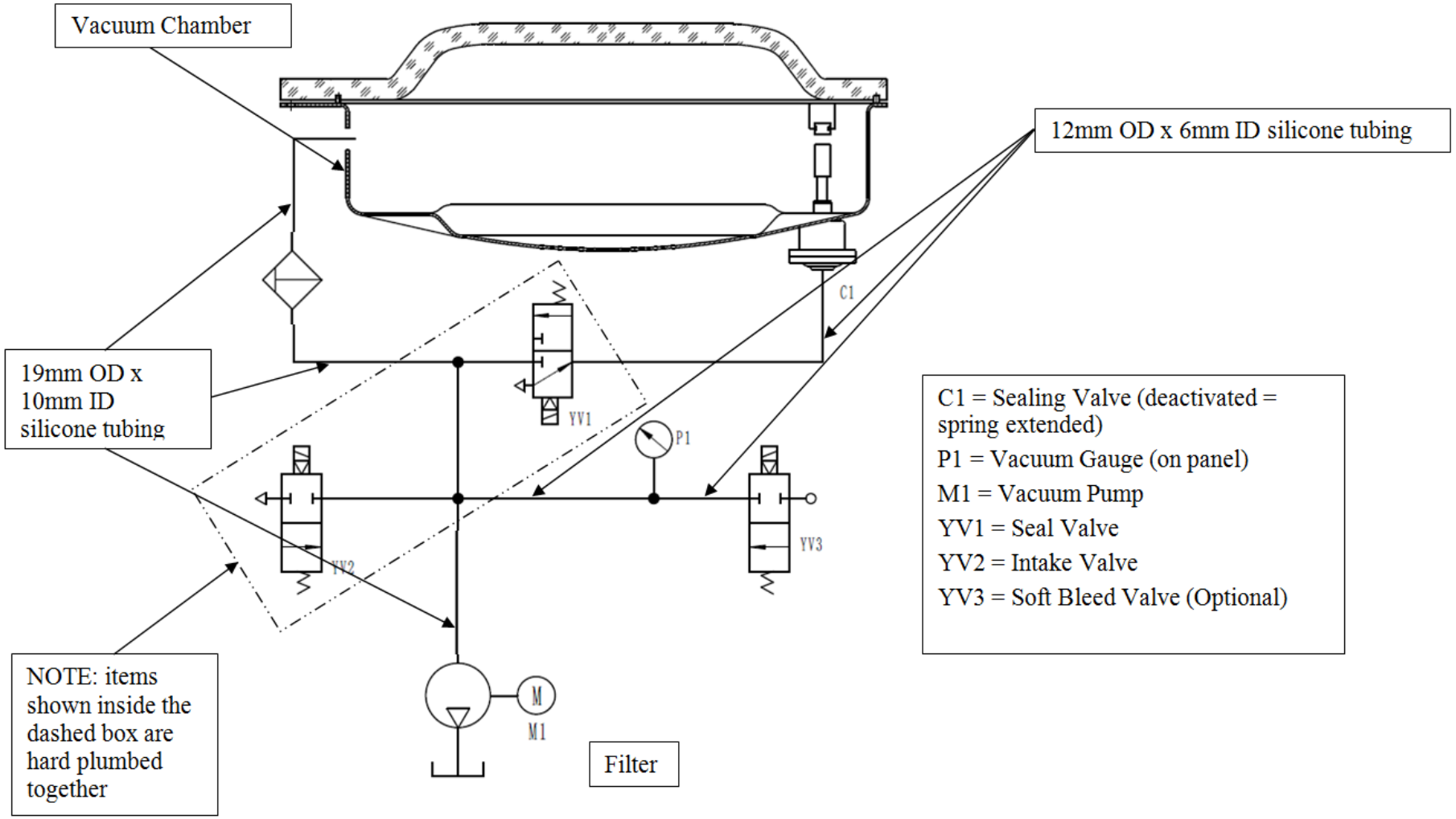
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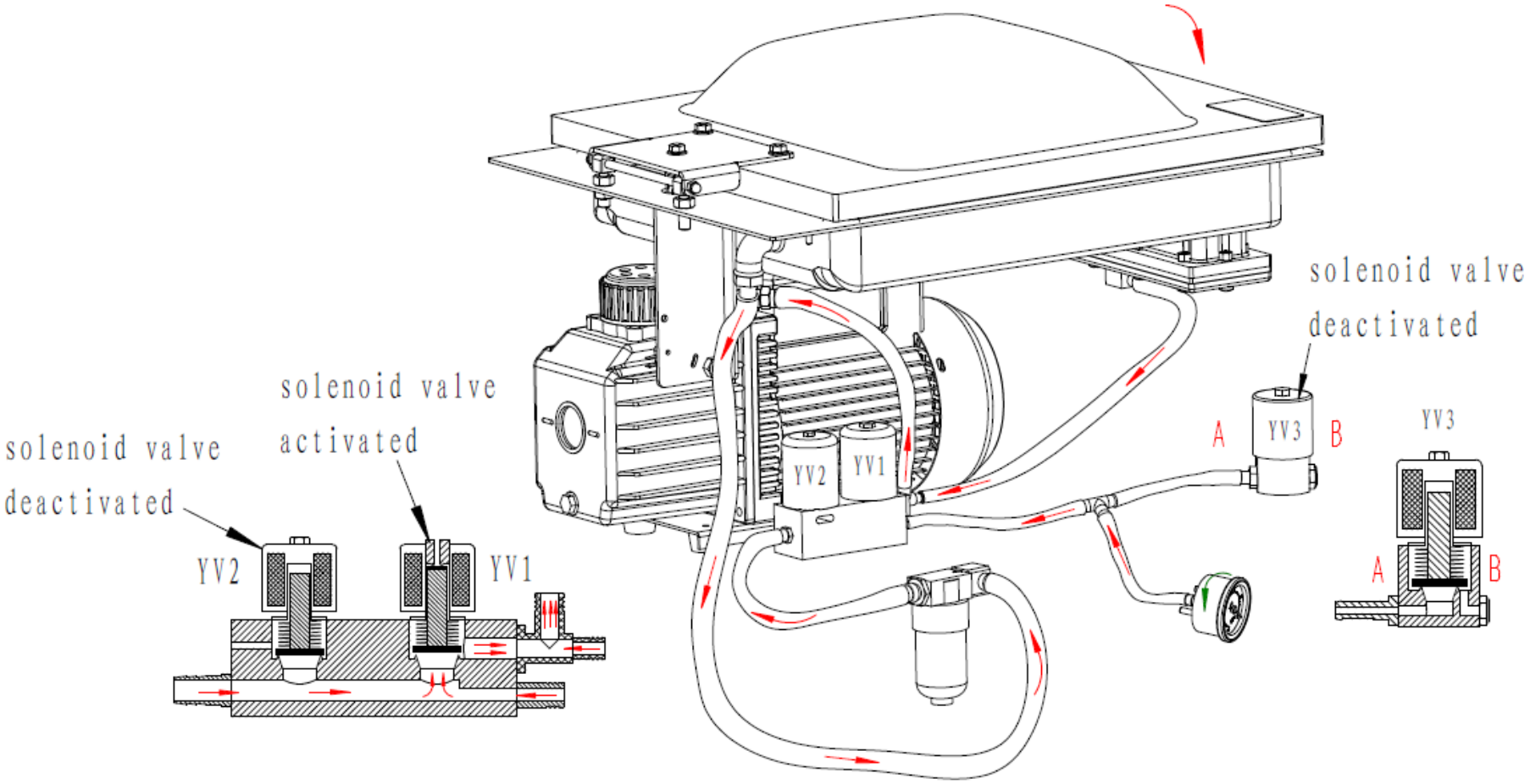
Wiring Diagram & Pneumatic Diagram – XV04 Commercial Vacuum Sealer – 230V – Series B

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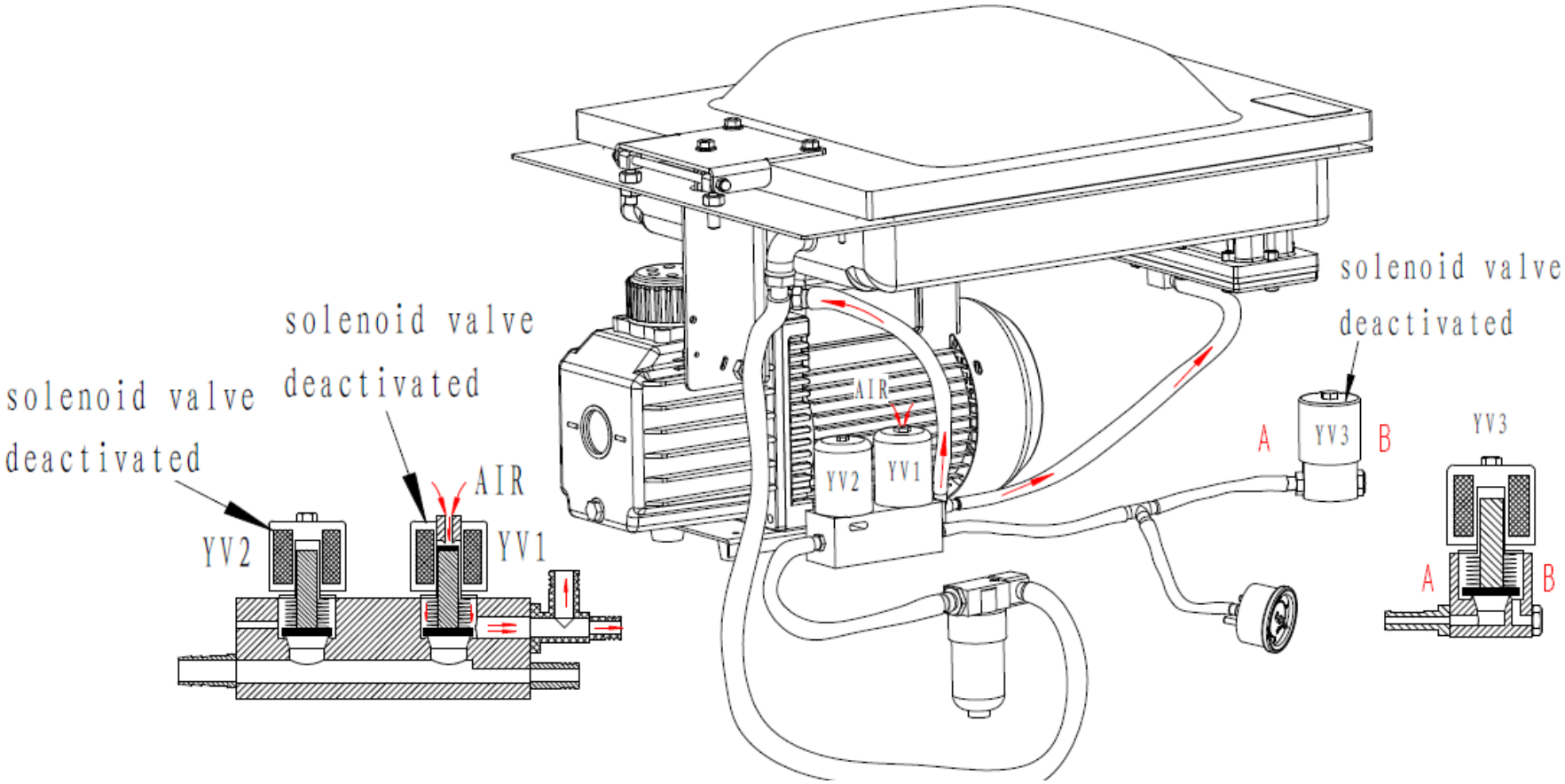
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VACUUM CYCLE

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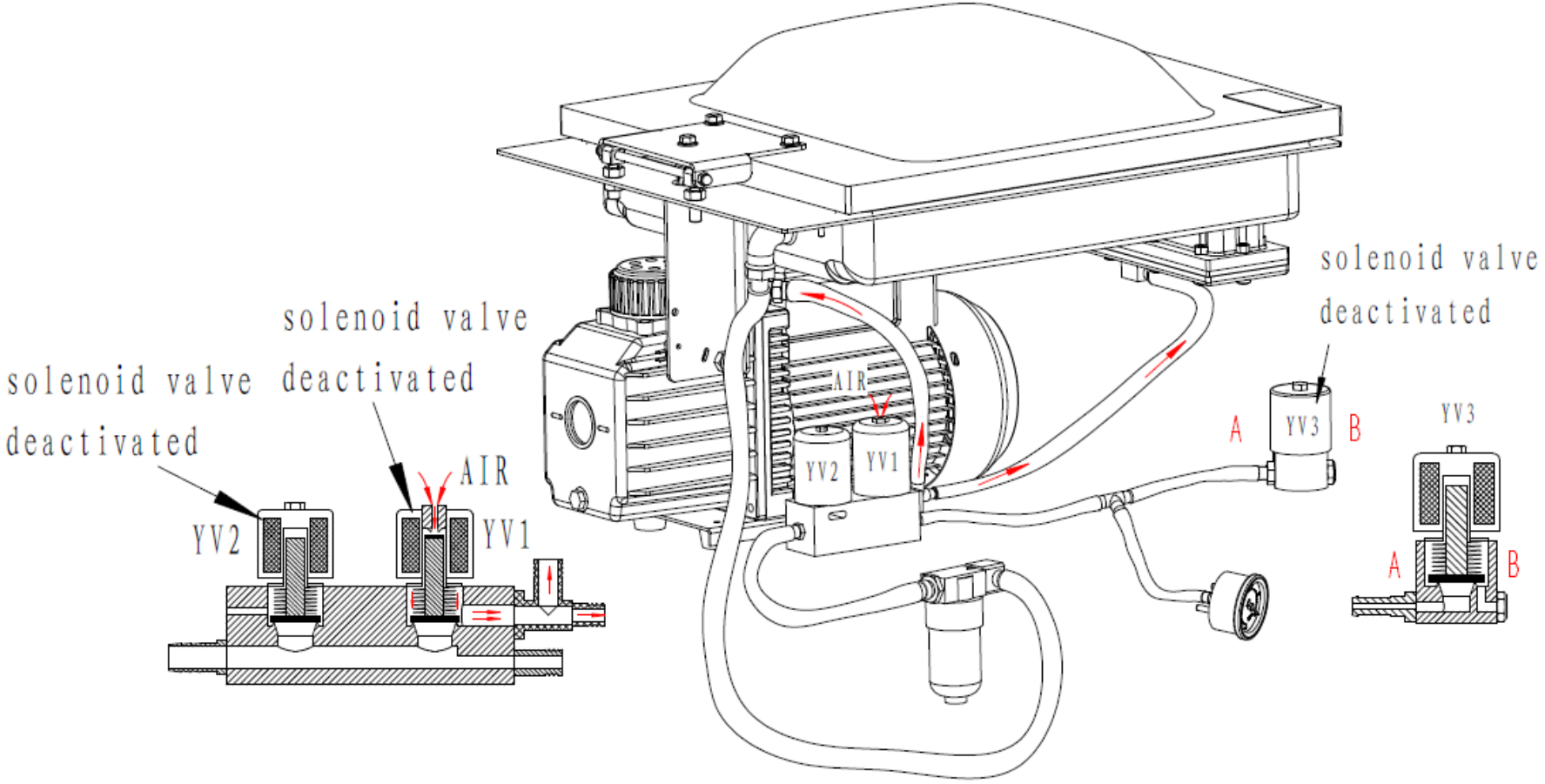
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SEALING CYCLE

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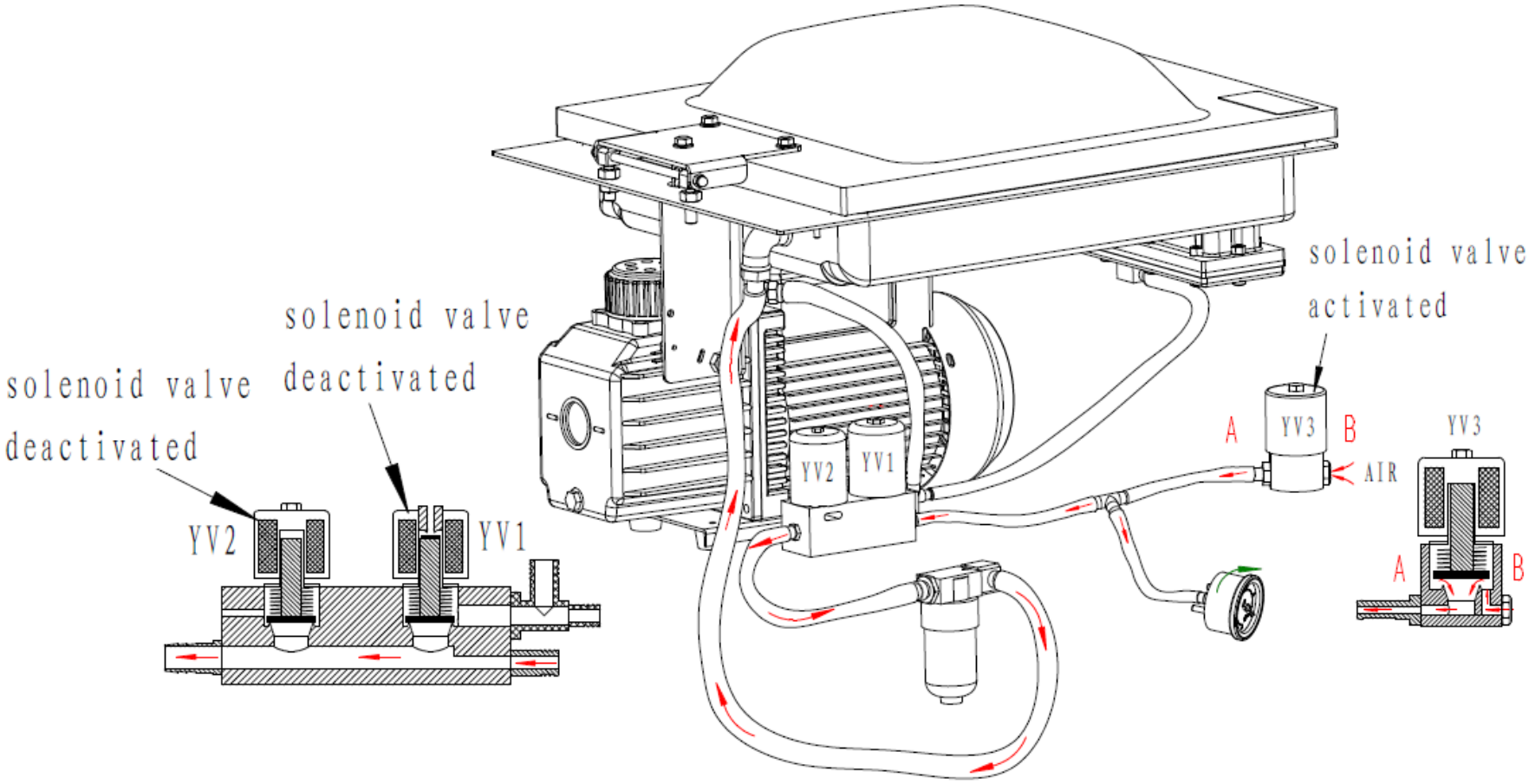


COOLING CYCLE

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Wiring Diagram & Pneumatic Diagram – XV04 Commercial Vacuum Sealer – 230V – Series B

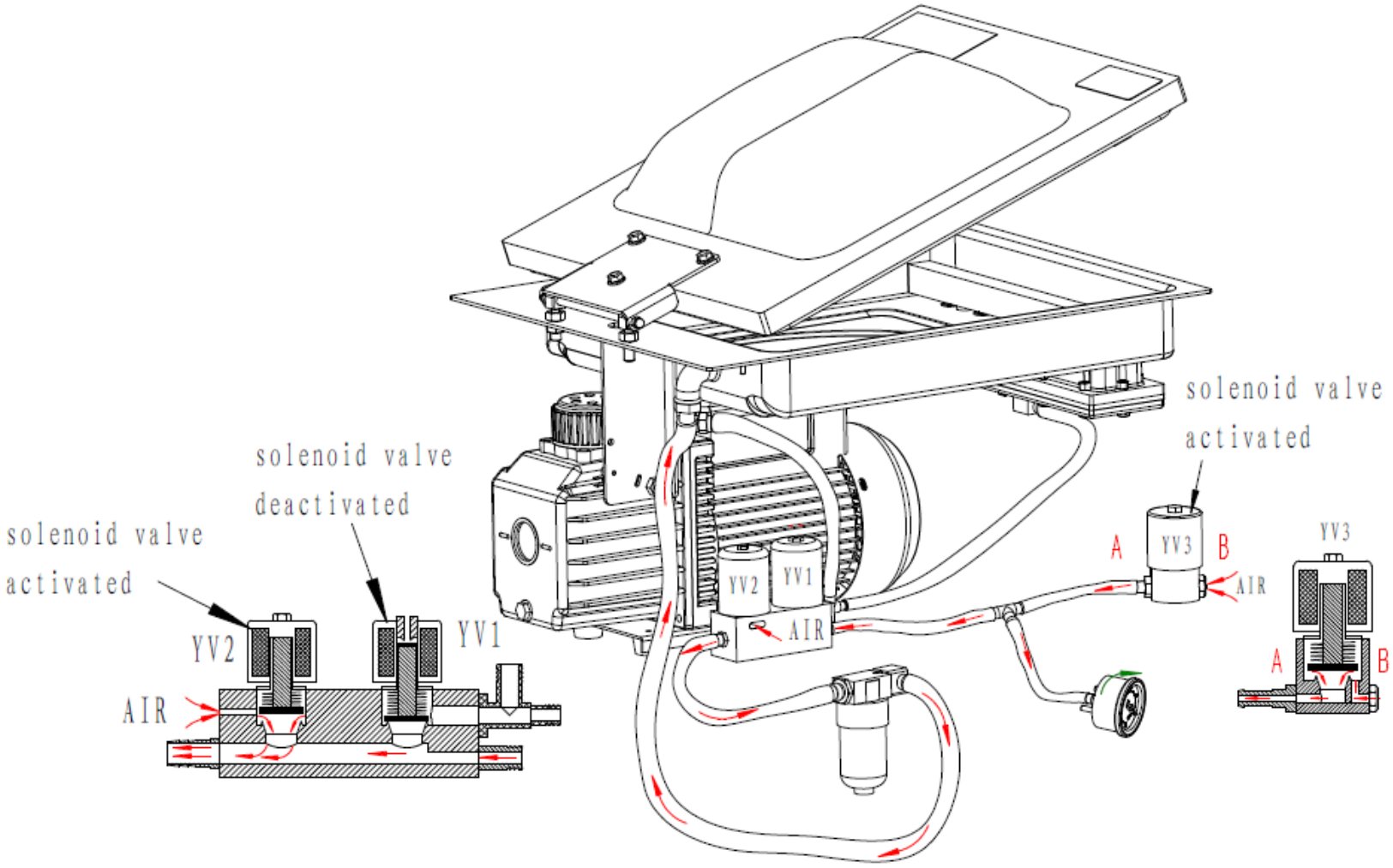
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SOFT AIR CYCLE

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SLOW RELEASE CYCLE

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