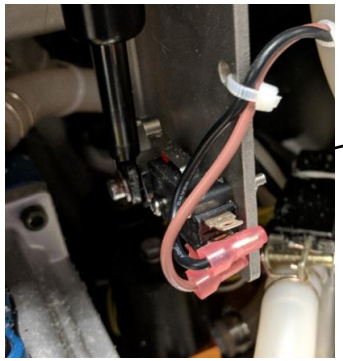
Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.

Push Button Switch

Circuit Breaker





QS1 = Push Button Switch (on panel)
QF1 = Circuit Breaker
PS1 = Power Supply 230Vac to 24Vdc
SQ1 = Start Switch (presence switch for lid)
KJ1 = Start Relay
KJ2 = Relay to Compressor Motor
KJ3/4 = Relay to Heater
TC2 = Transformer for Heater
YV1 = Seal Valve
YV2 -= Intake Valve
YV3 = Soft Bleed Valve (optional)

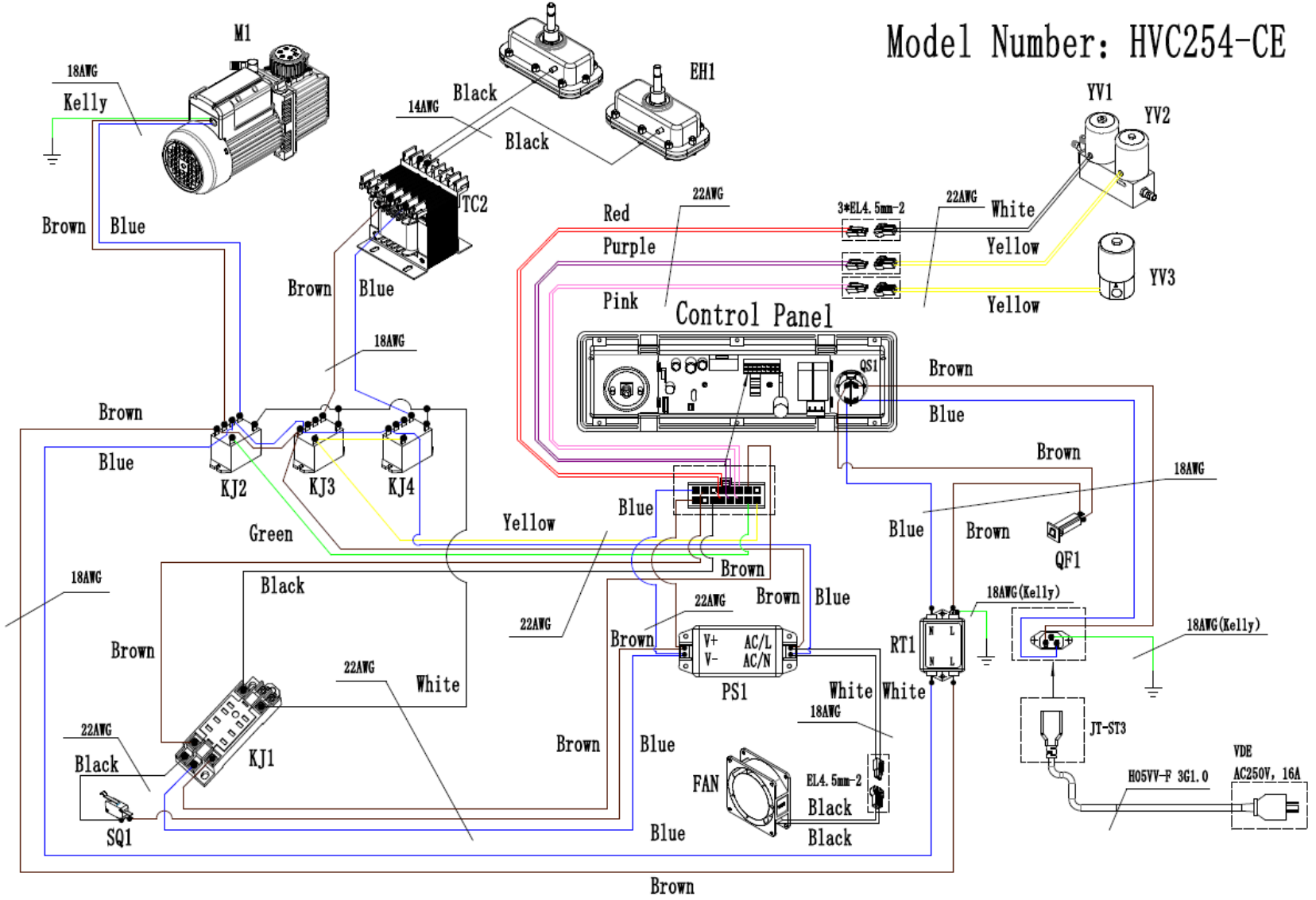
CON1

AC1	AC2
24-	24+
IN1	IN2
OUT1	24+
OUT2	24+
OUT3	24+
OUT4	24+
OUT5	24+

Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Corrected labels on Relays in schematic p1					Rev. Date:	17 Feb 2022
	Request #:	DOC12460	Page:	1 of 8	Document #:	**530010300**	Rev:	**B**

Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

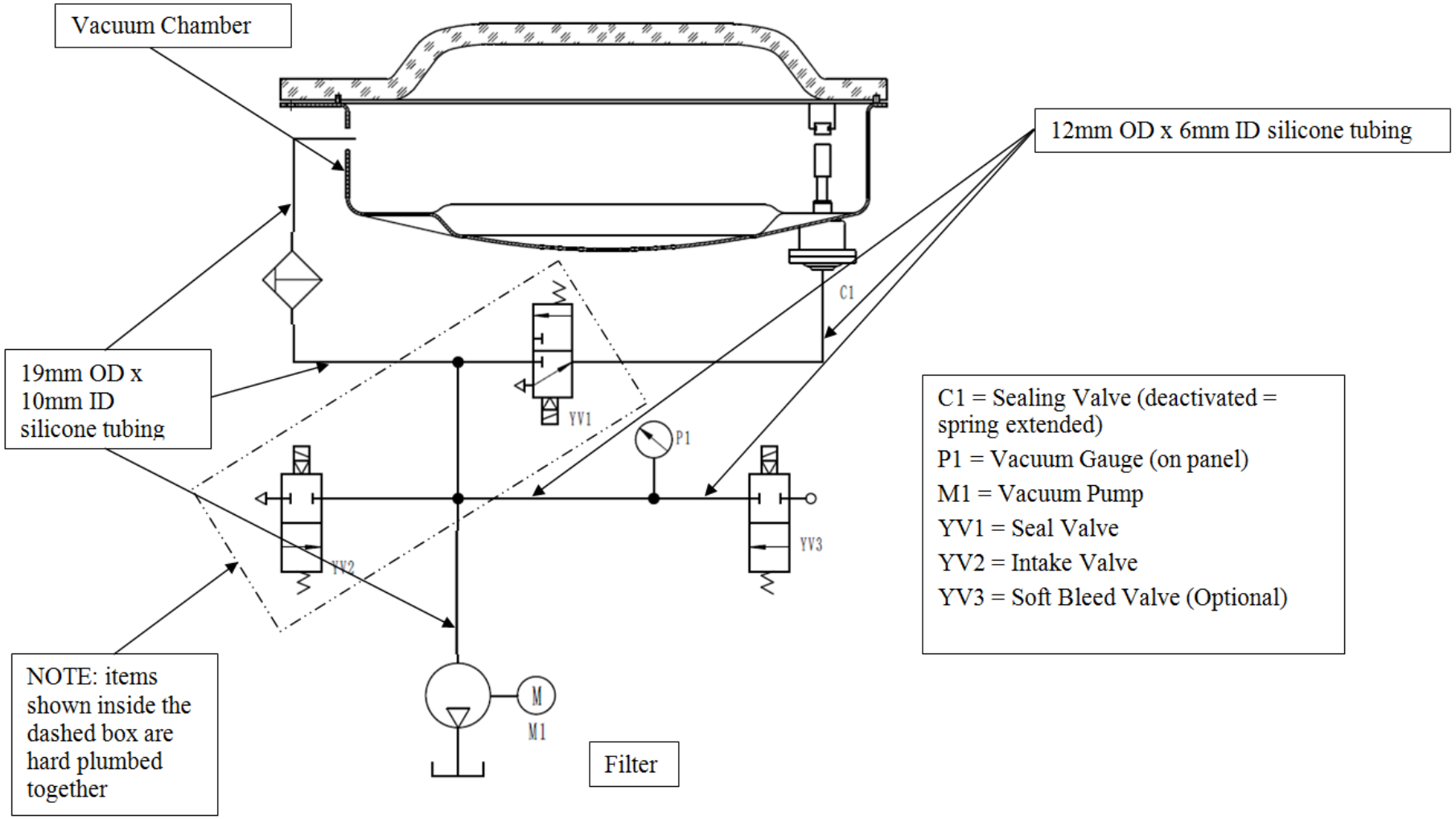
PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Corrected labels on Relays in schematic p1					Rev. Date: 17 Feb 2022	
	Request #:	DOC12460	Page:	2 of 8	Document #:	**530010300**	Rev:	**B**

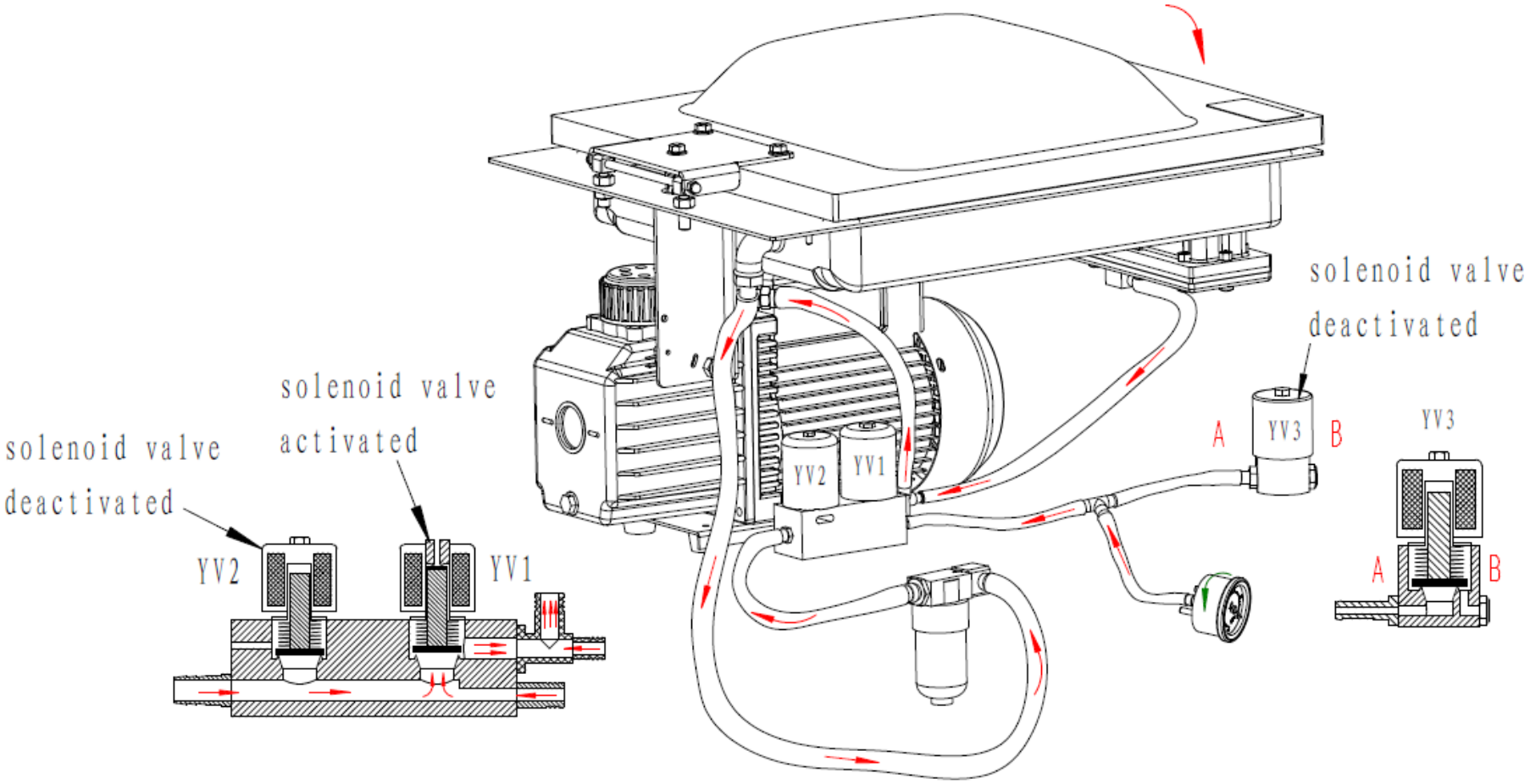
Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

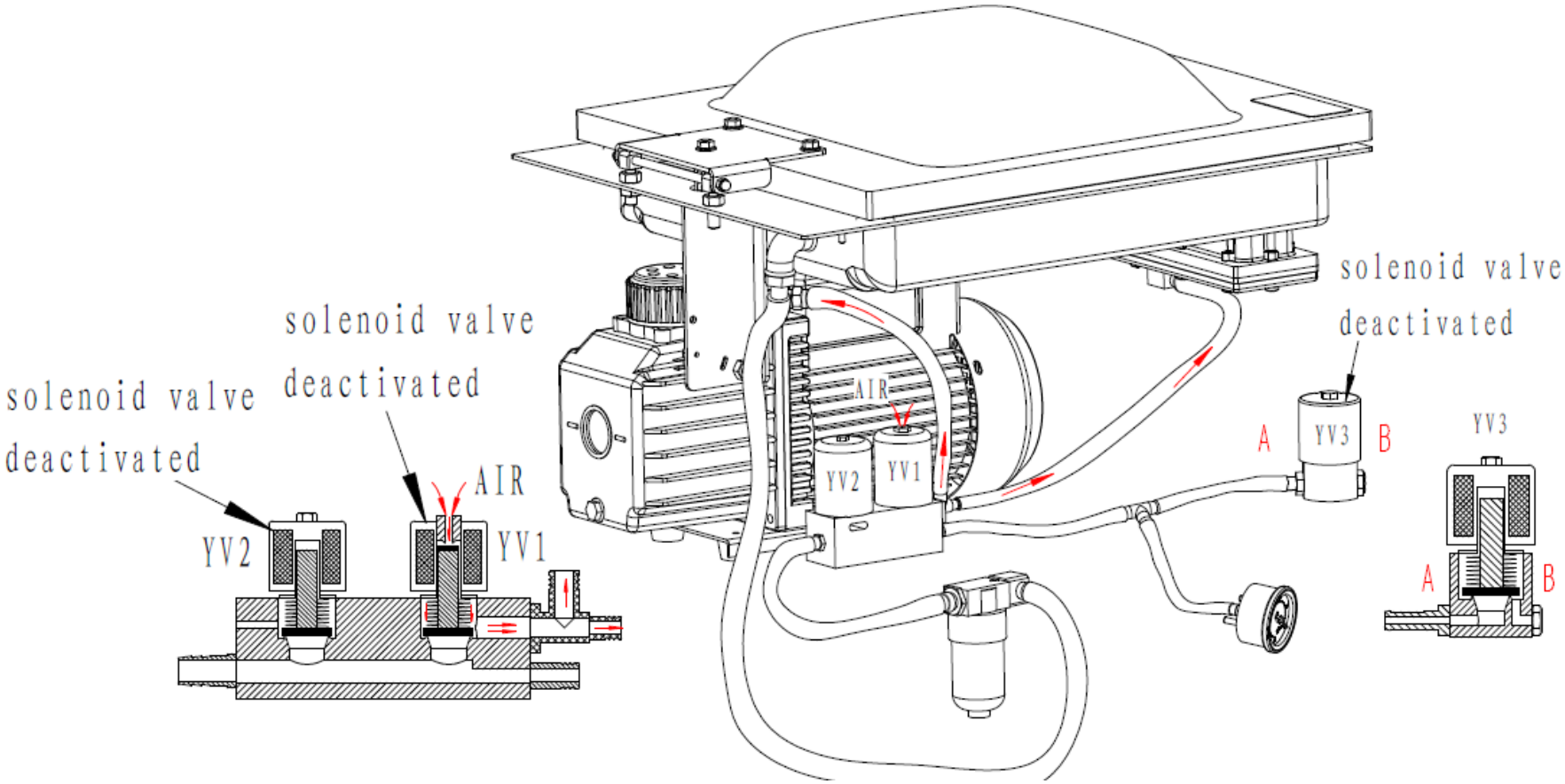
PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



VACUUM CYCLE

Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

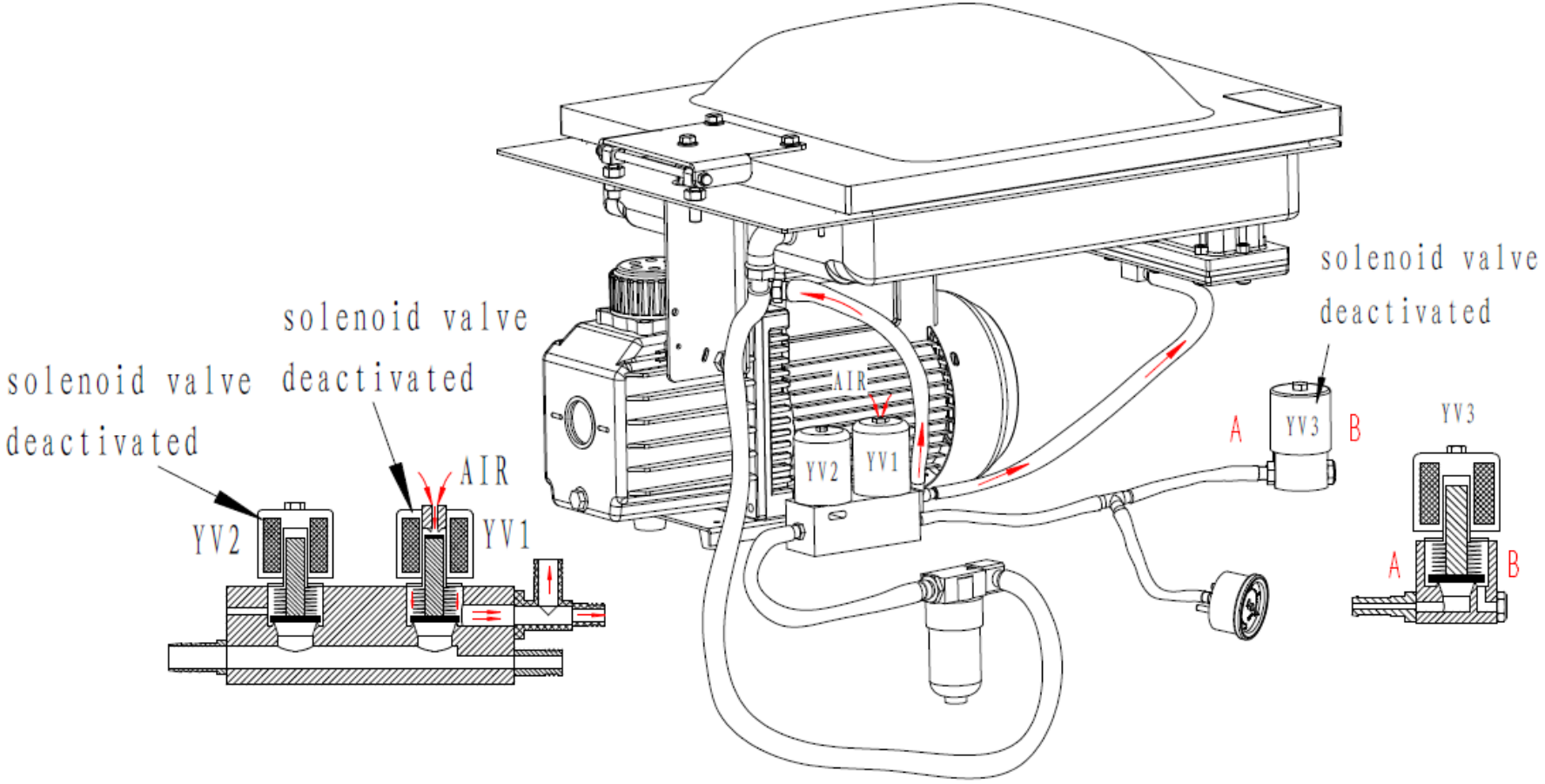
PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



SEALING CYCLE

Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

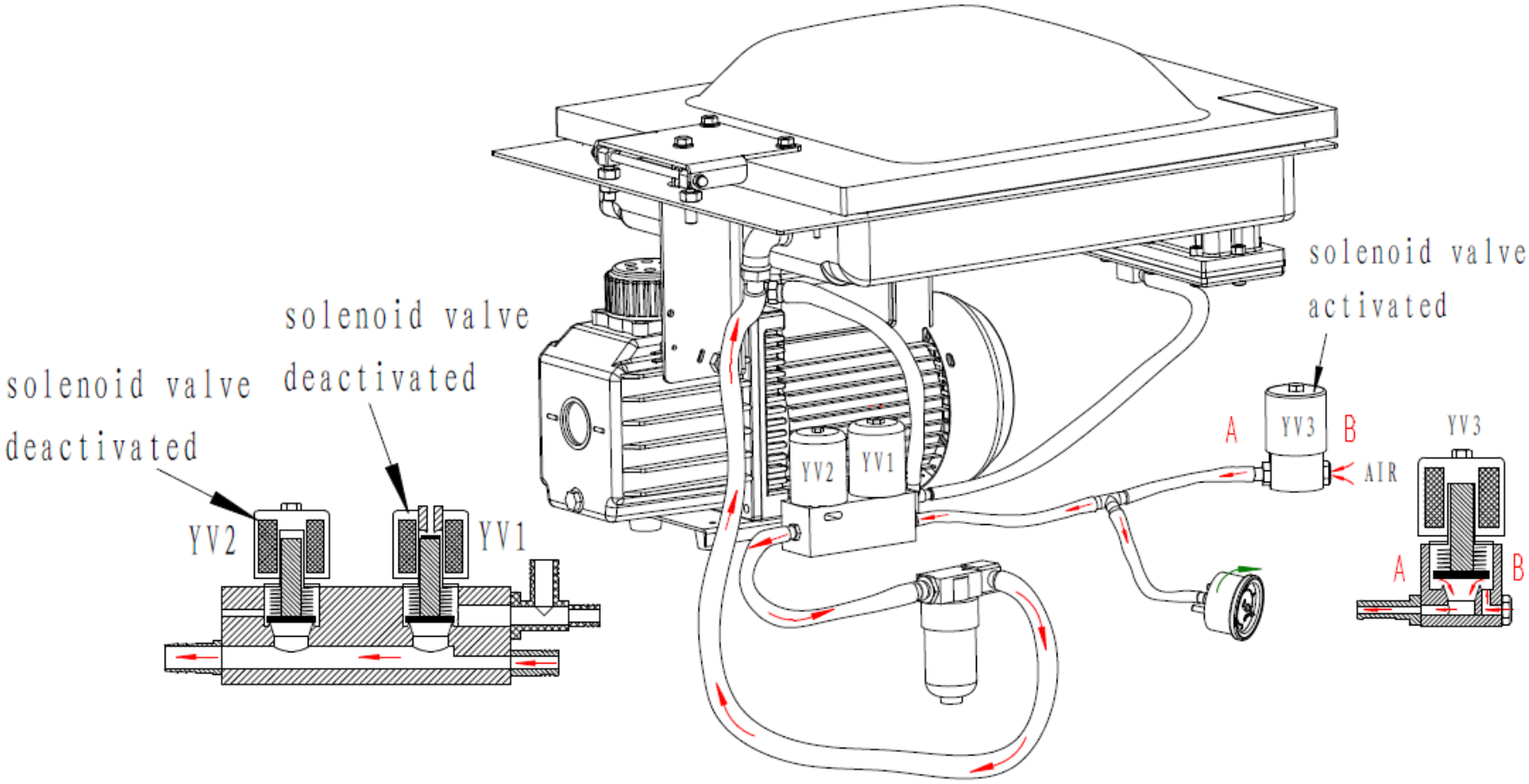
PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



COOLING CYCLE

Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.

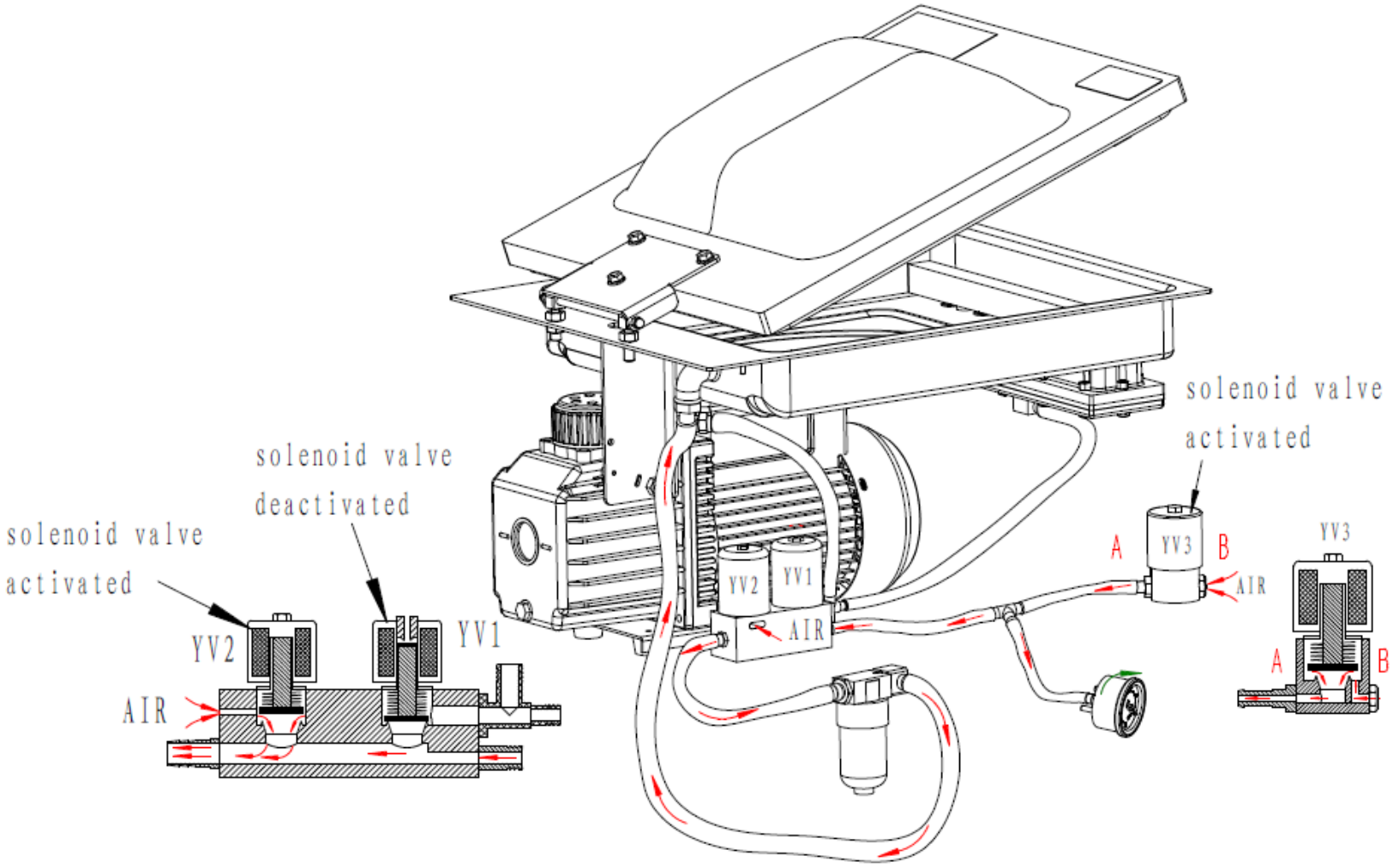


SOFT AIR CYCLE

Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Corrected labels on Relays in schematic p1					Rev. Date:	17 Feb 2022
	Request #:	DOC12460	Page:	7 of 8	Document #:	**530010300**	Rev:	**B**

Wiring Diagram & Pneumatic Diagram – XV03 Commercial Vacuum Sealer – 230V – Series B

PROPRIETARY RIGHTS NOTICE This document and all information contained within it is the property of Hamilton Beach Brands, Inc. (HBB). It is confidential and proprietary and has been provided to you for a limited purpose. It must be returned or destroyed upon request. Disclosure, reproduction or use of this document and any information contained within it, in full or in part, for any purpose is forbidden without the prior written consent of HBB. No photographs may be taken of any article fabricated or assembled from this document without the prior written consent of HBB.



SLOW RELEASE CYCLE

Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Corrected labels on Relays in schematic p1					Rev. Date:	17 Feb 2022
	Request #:	DOC12460	Page:	8 of 8	Document #:	**530010300**	Rev:	**B**